

TECHNICAL DATA SHEET

COMBINED FASCIA, SOFFIT & GUTTER SYSTEM

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Material: Aluminium sheet to EN 485/515/573: Designation NS3, Condition H14, supplied by BS EN ISO 9002 registered stockist to ensure traceability. Galvanized support, EN 10143/72: 1993

Size: Fascia: As specification
Soffit: As specification

Gauge: Fascia: 2mm
Soffit: 2mm
Gutter: 2mm

Finish: Polyester powder coated or mill finish

Colour: Polyester powder coated colour to a standard RAL, BS 4800 or 481 C range by Akzo Nobel, applied by Service First, ISO 9001, approved applicator.

Support: Galvanized steel brackets providing support system, self finish.

Accessories: Polyester powder coated joint straps, stop ends, internal and external corners, gable box ends, gable/verge fascias, apex pieces, fascia lengths, soffit panels and corners. Fixings recommended for the purpose by JWD Rainwater Systems Ltd.

Method of jointing: Internal butt straps secured using EPDM tape with a 2/3mm expansion joint between each coping.

Method of fixing: Galvanized steel brackets, HD self drill self tap fastener 5.5mm gauge x 38mm long through all pre-punched holes into galvanized brackets at 1 m centres. Soffits; HD self-drill self-tap fastener 5.5mm gauge x 38mm long (except seen fixings with 4.8mm pop rivets) through panel lips into galvanized brackets at 1 m centres. All exposed pop rivets to be polyester powder pre-coated in colour matched from JWD Rainwater Systems Ltd standard colour range.

