

TECHNICAL DATA SHEET

ALUMINIUM COPING SYSTEM

JWD Rainwater and Architectural Aluminium Systems Ltd: Captain Clarke Road, Broadway Industrial Estate, Hyde Hyde, Cheshire SK14 4QG. Tel: 0161 351 9990. Fax: 0161 351 9992. Email: sales@rainwatergoods.co.uk

Material: Material: Aluminium sheet to EN 485/515/573: Designation NS3, Condition H14, supplied by BS EN ISO 9002 registered stockist to ensure traceability. Galvanized support, EN 10143/72: 1993

Size: As required

Gauge: 2mm – 3mm

Finish: Polyester powder coated or mill finish

Colour: Polyester powder coated colour to a standard RAL, BS 4800 or 481 C range by Akzo Nobel, applied by Service First, ISO 9001, approved applicator.

Accessories: Polyester powder coated joint straps, stop ends, internal and external corners, fascias and bespoke items to suit. Galvanized brackets at maximum 1 m centres. Top hat bracket tapered or square to disperse water. Fixings recommended for the purpose by JWD Rainwater Systems Ltd. Top hat bracket tapered or square to disperse water.

Method of jointing: Internal butt straps secured using EPDM tape with a 2/3mm expansion joint between each coping.

Method of fixing: Galvanized steel brackets, HD self drill self tap fastener 5.5mm gauge x 38mm long through all pre-punched holes into galvanized brackets at 1 m centres.

All exposed pop rivets to be polyester powder pre-coated in colour matched from JWD Rainwater Systems Ltd standard colour range.

